

Component List of 3S Air Pin Type Lower Electrode Set for M6

Model No. list

Model No.		① 3S Air Pin For Nut Welding	② Air Cap For Nut Welding	③ Lower Holder For Nut Welding
Square Nut Hexagonal Nut	PNSET-6-6.8-2516-1-K	DPN-6P-6.8-K	PN-C6-7.0-C	PN-SH1-1 (T=1/10)
	PNSET-6-6.8-2516-2-K			PN-SH1-2 (T=MT#2)
	PNSET-6-6.8-2516-3-K			PN-SH1-3 (T=1/5)
Hexagon pilot nut	PNSET-P6-8.8-2516-1-K	DPN-6P-8.8-K	PN-C6-9.0-C	PN-SH1-1 (T=1/10)
	PNSET-P6-8.8-2516-2-K			PN-SH1-2 (T=MT#2)
	PNSET-P6-8.8-2516-3-K			PN-SH1-3 (T=1/5)

① 3S Air Pin For Nut Welding
Center-Misalignment Prevention, Shouldered Type

② Air Cap For Nut Welding

③ Air & Spring Lower Holder for Nut Welding

Commonn component:

Bakelite Plate

BU-609-6

Commonn component:

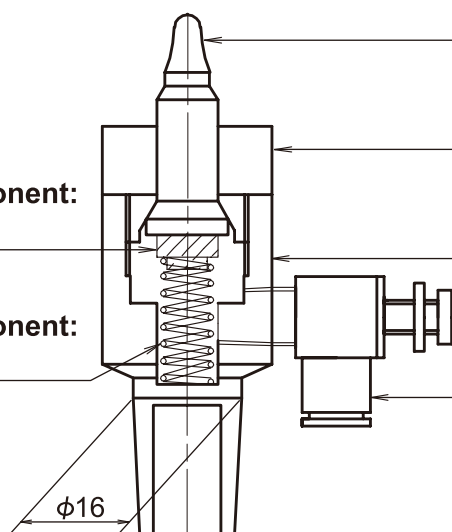
Spring

SP-68-24

Commonn component:

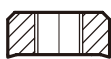
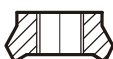
Speed Controller B (meter-in)

PSL-601B



[Applicable conditions]

Square Nut / Hexagonal Nut



Workpiece thickness: ~t2.6

Pilot hole: φ7.0

[Applicable conditions]

Hexagon pilot nut



Pilot (Ring)

Workpiece thickness: ~t2.6

Pilot hole: φ9.0

Part name	Use Quantity	MOQ
3S Air Pin Type Lower Electrode Set	-	1set
① 3S Air Pin For Nut Welding Center-Misalignment Prevention, Shouldered Type	1	1
② Air Cap For Nut Welding	1	1
③ Air & Spring Lower Holder for Nut Welding	1	1
Commonn component: Speed Controller B (meter-in)	1	1
Commonn component: Bakelite Plate	1	5
Commonn component: Spring	1	5